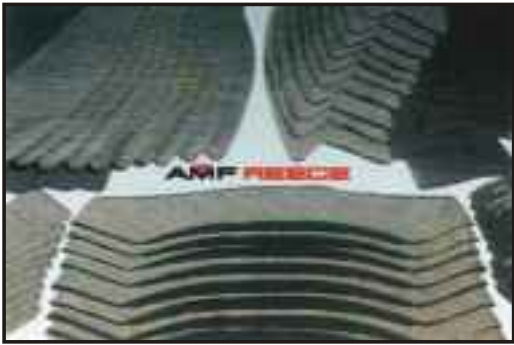


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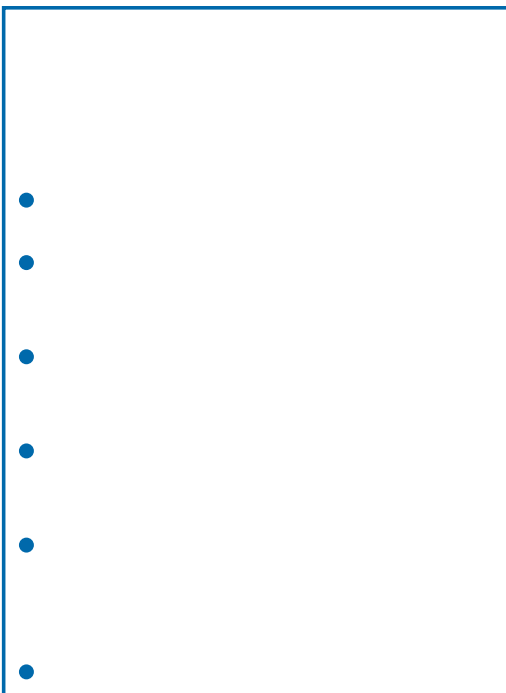


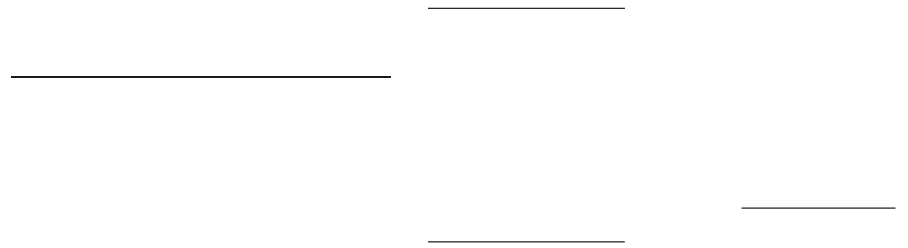




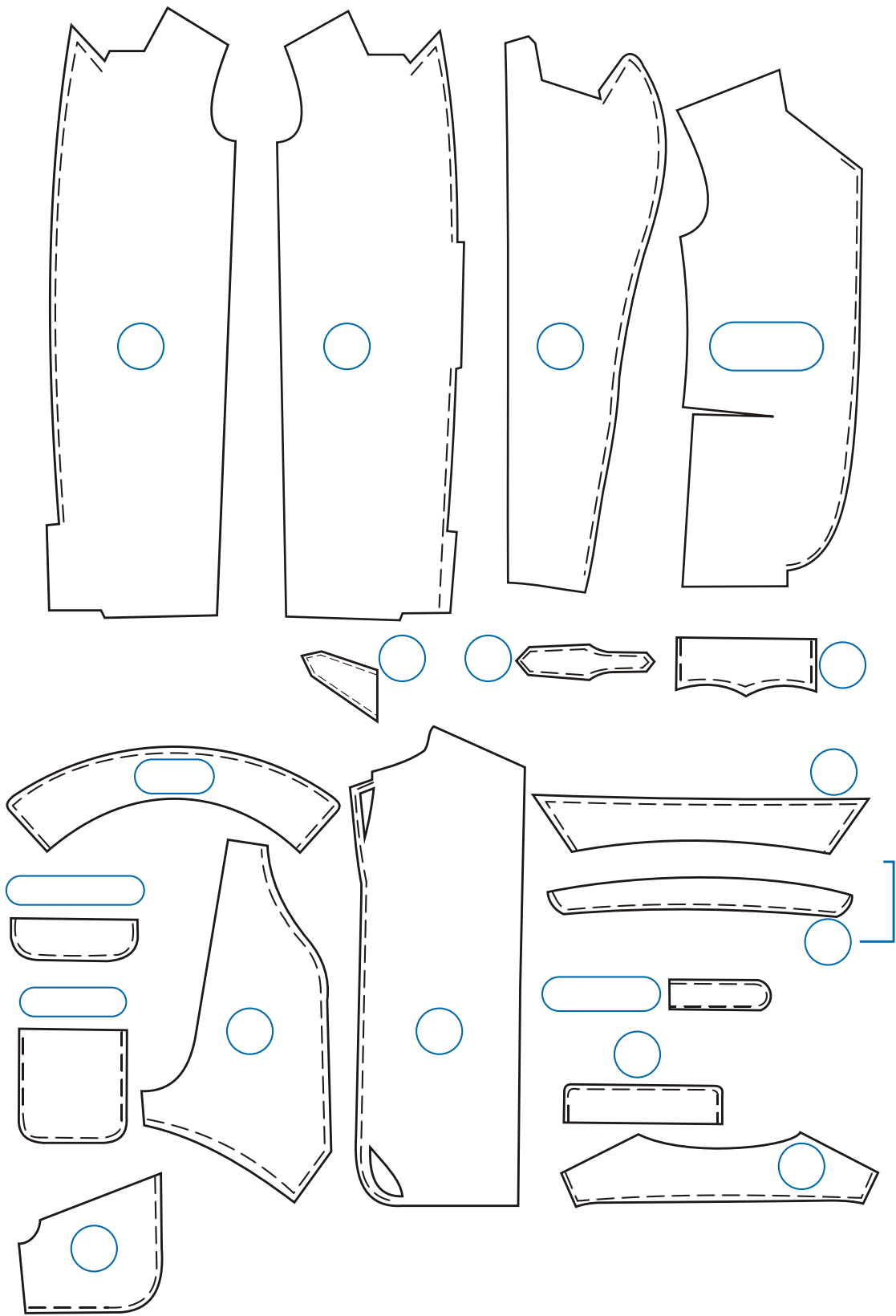




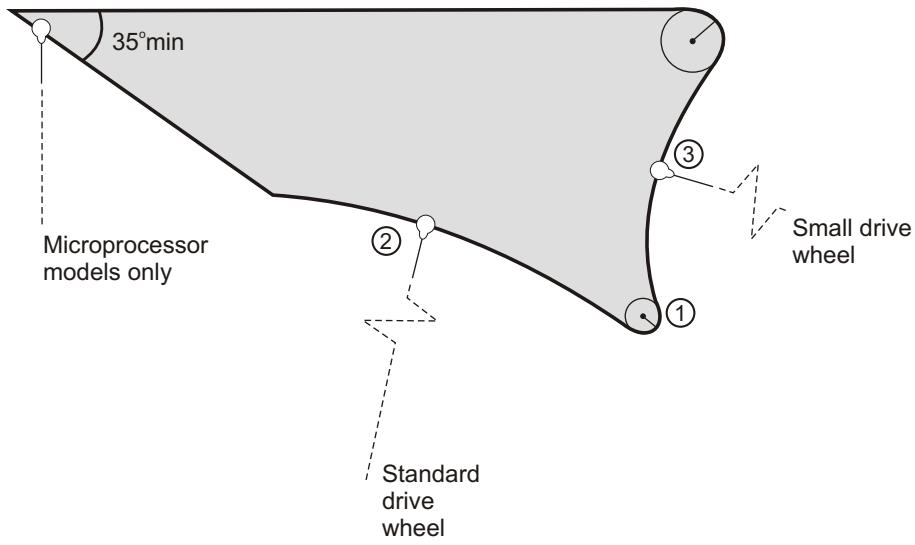




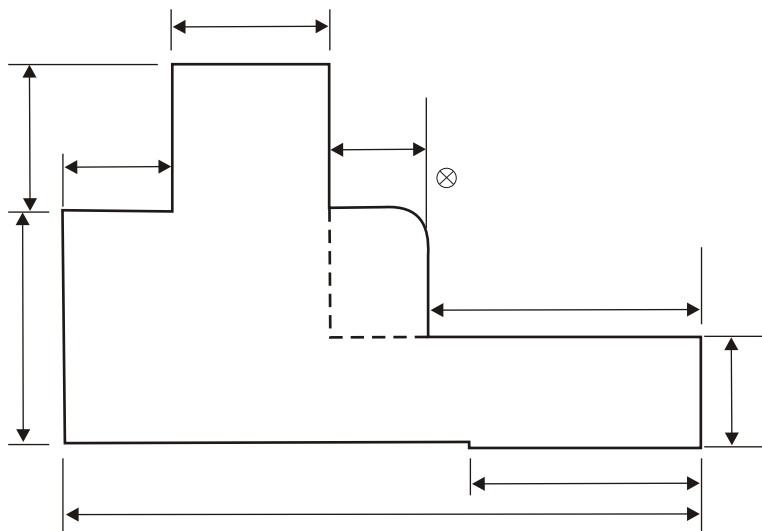
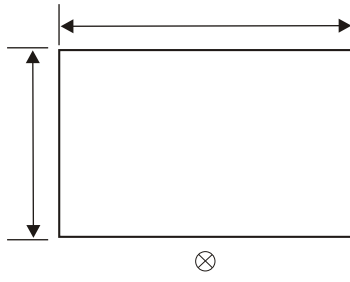
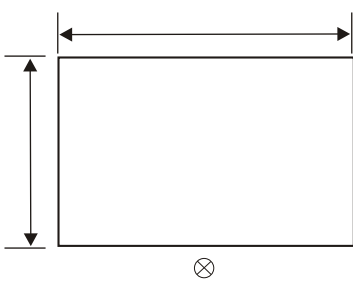








	mm	inch		mm	inch
<b>Seam Allowance</b>			<b>Minimum Concave Profile Radius</b>		
- standard	4,8	3/16	- standard	100	4
- min-max	3,2-6,4	1/8 - 1/4	- with small drive wheel:	50	2
Extra fabric required, in addition to seam allowance:	8	5/16	(then maximum component length becomes:	250-300	10-12)
Normal <b>Minimum Turn Radius</b> at corners (except pointed corners on machines with microprocessor control):	8	5/16			





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