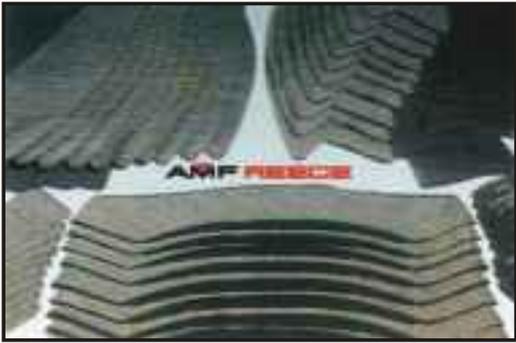


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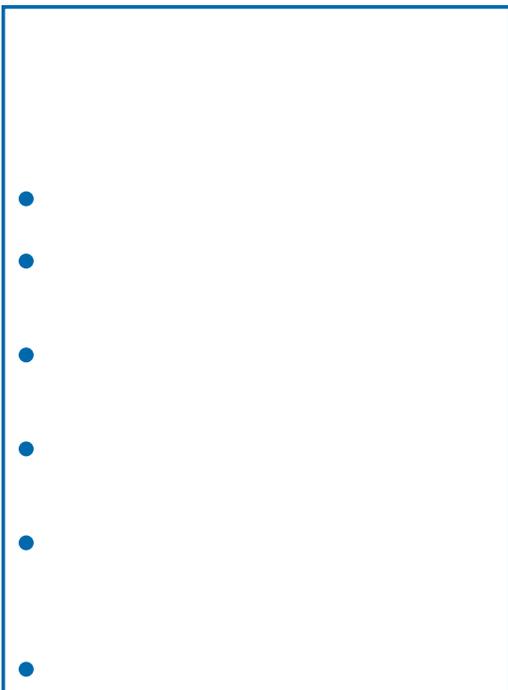


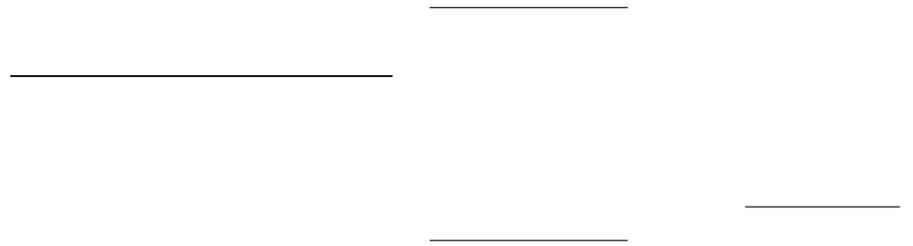


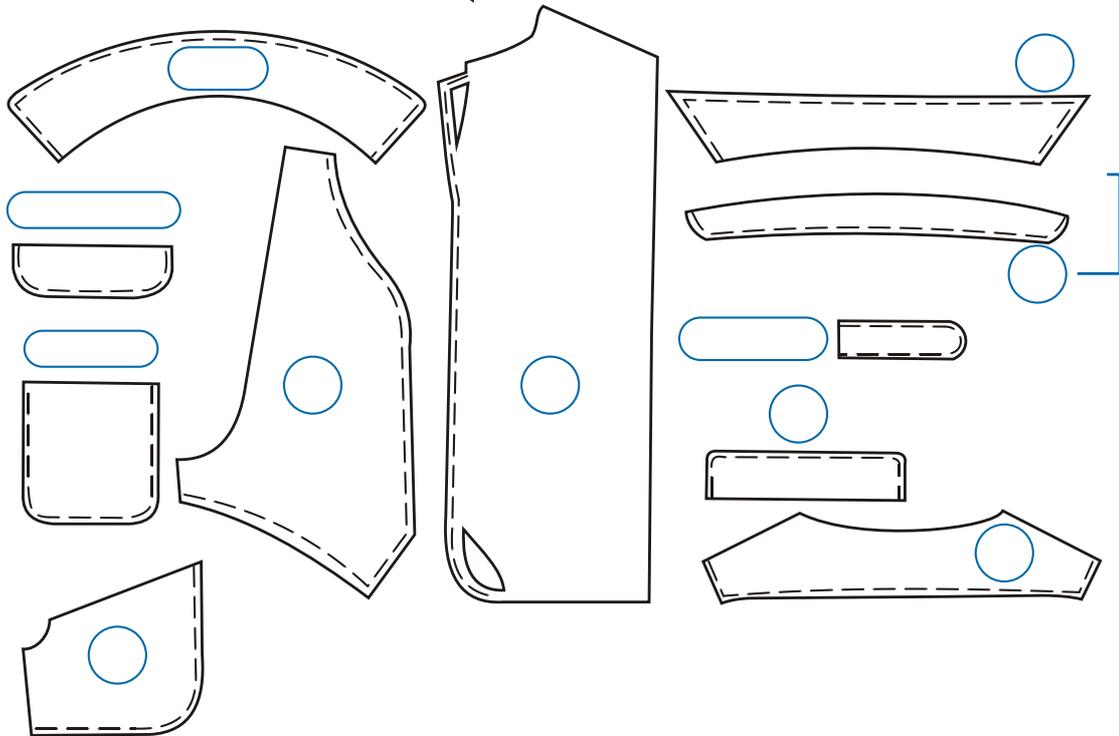
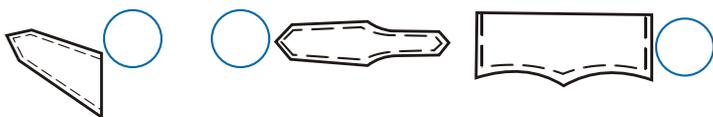
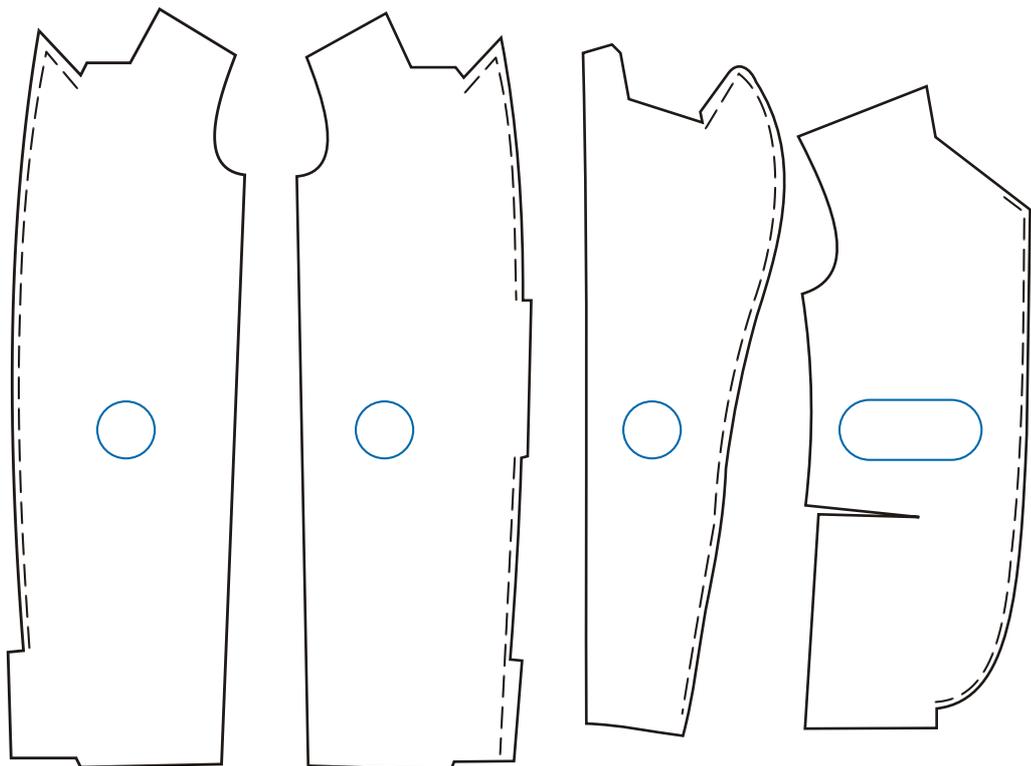


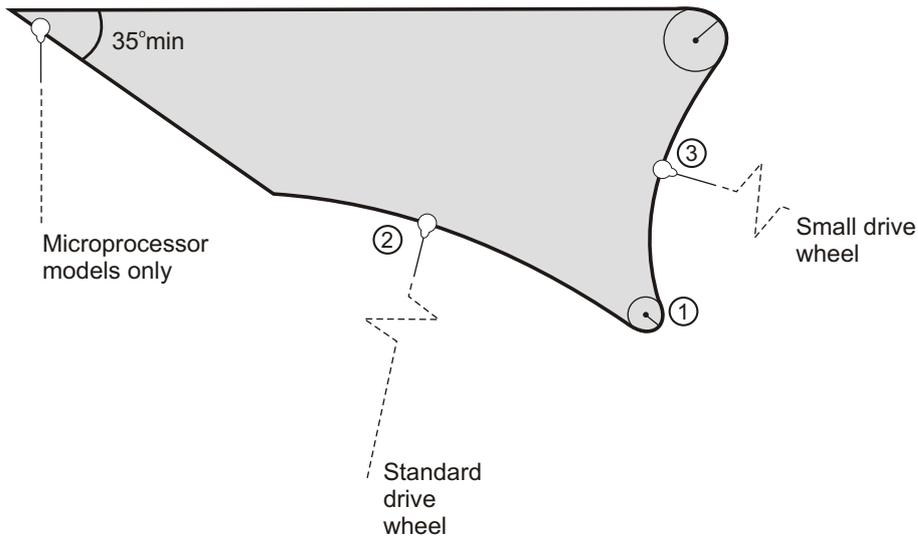




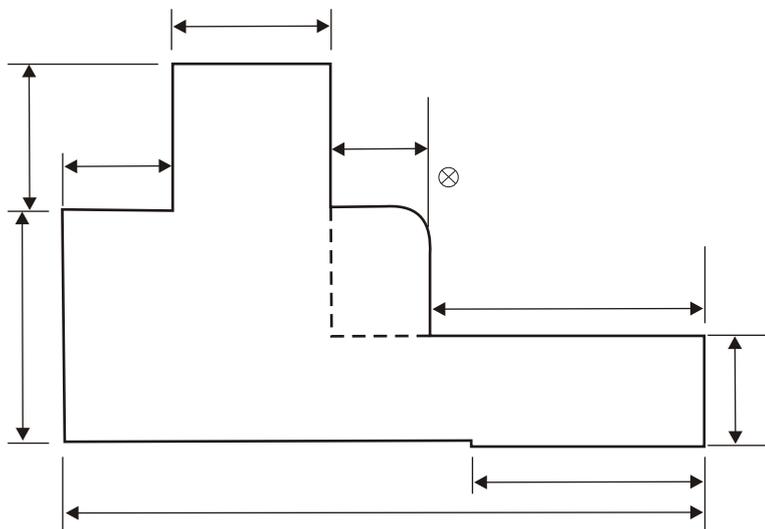
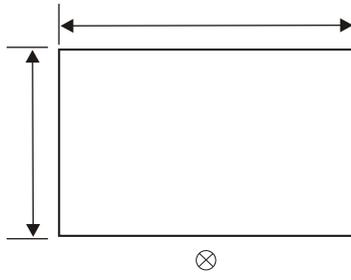
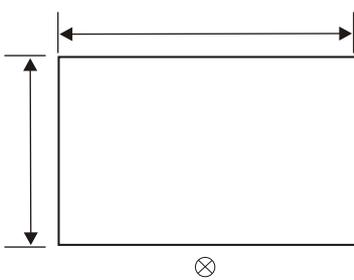








	mm	inch		mm	inch
Seam Allowance			Minimum Concave Profile Radius		
- standard	4,8	3/16	- standard	100	4
- min-max	3,2-6,4	1/8 - 1/4	- with small drive wheel:	50	2
Extra fabric required, in addition to seam allowance:	8	5/16	(then maximum component length becomes:	250-300	10-12)
Normal Minimum Turn Radius at corners (except pointed corners on machines with microprocessor control):	8	5/16			



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